TADANO TL-250M-4 HYDRAULIC TRUCK CRANE

Chart 1: (a)

TOTAL RATED LOAD IN KILOGRAMS

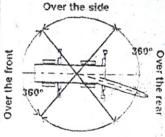
THIS DOCUMENT SHOULD BE READ IN CONJUNCTION WITH THE A.M.L.

OUTRIC	GERS FL	JLLY EXT	ENDED (C	VER THE	REAR -	OVER THE	SIDES
A (m)							
	10.5m	14.2m	18.0m	21.7m	25.5m	29.5m	33.0m
B (m)				" *			
3.0	25.00	20.00	16.00	1 1 1 2 2			
3.5	25.00	20.00	16.00	12.00			1 20
4.0	22.90	20.00	16.00	12.00	11.50		1
4.5	21.00	20.00	16.00	12.00	11.50		
5.0	19.40	18.40	16.00	12.00	11.50	9.00	
5.5	17.70	16.80	14.75	12.00	11.50	9.00	7.00
6.0	16.20	15.30	13.70	12.00	11.50	9.00	7.00
7.0	13.70	12.65	11.95	11.00	10.00	9.00	7.00
8.0	11.40	10.65	10.55	10.20	8.90	8.20	7.00
9.0		8.85	8.75	9.20	8.05	7.45	6.25
10.0		7.20	7.10	7.50	7.30	6.75	5.70
12:0	ĺ	5.00	4.90	5.25	5.60	5.65	4.80
14.0			3.50	3.85	4.15	4.30	4.10
16.0			2.50	2.85	3.15	3.30	3.40
18.0	-			2.15	2.40	2.55	2.65
20.0			_	1.60	1.85	2.00	2.10
22.0			72		1.40	1.55	1.65
24.0		1				1.20	1.30
26.0						0.90	1.00
28.0		-					0.75
30.0		The state of			-		0.50
a (°)	0~80	0~80	22~80	35~80	42~80	48.5~80	54~80

A : Boom Length

B: Working Radius

a : Boom Angle Range for Unladen Condition



Over the side

Working Radius Diagram

3600

Outriggers fully extended (6.1m) + Front jack

Over the sides:

Outriggers fully extended (6.1m)

Over the rear:

Outriggers fully extended (6.1 m)
Outriggers middle extended (4.0m)

Outriggers middle extended (2.08m)

Over the front:

Outriggers fully extended (6.1m) + Front jack

Outriggers middle extended (4.0m) + Front iack

ES:

The total rated loads shown are for the case when the outriggers are set horizontally on firm ground. The values are based on the crane strength.

Total rated loads below bold lines do not exceed 75% of tipping load.

The weights of the slings and hooks (main winch hook: 280 kg, auxiliary winch hook: 60kg) are included in the total rated loads shown.

The total rated load is based on the actual working radius including the deflection of the boom.

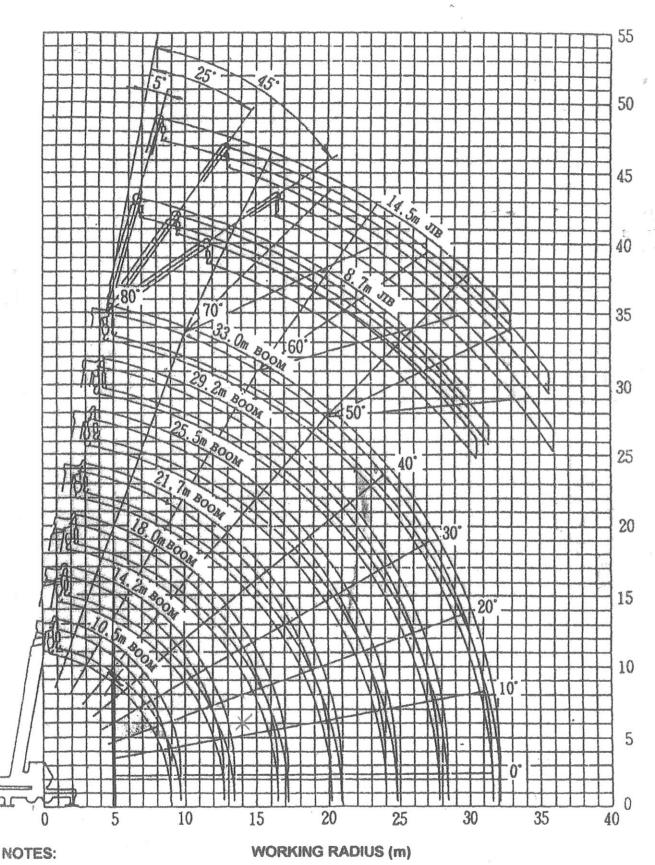
The chart below shows the standard number of part lines for each boom length. The load per line should not exceed 3.2t for the main winch and 3.4t for the auxiliary winch.

BOOM LENGTH	10.5m	14.2m	18.0m	21.7m	25.5m	29.2m	33.0m	JIB / SINGLE TOP
NO. OF PART LINES	. 8	7	7	4	4	4	4	1

As a rule, free-fall operation should be performed only when lowering the hook alone. If a hoisted load must be lowered by free-fall operation, the load must be kept below 1/5th of the total rated load (the load per line must be 0.7t or less) and sudden braking operations must be avoided. The total rated loads for the single top are obtained by subtracting the corresponding values below from the total rated load of the boom and

must not exceed 3.4t.

BOOM LENGTH	10.5m	14.2m	18.0m	21.7m	25.5m	29.2m	33.0m
SUBTRACTED LOAD	Okg	100kg	100kg	200kg	200kg	250kg	250kg



- 1. The deflection of the boom is not incorporated in the figure above.
- The above chart is for the case where the outriggers are fully extended and where the front jack are used (over 360°)

TADANO TL-250M-4 HYDRAULIC TRUCK CRANE Chart 1 (b)

TOTAL RATED LOAD IN KILOGRAMS

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										/N (360		
С	COTK		3.0m +			OVEN	THE REAR – OVER THE SIDES) 33.0m + 14.5m JIB					
D	5	0	25°			5°	5	0	2	5°	45°	
F	В	E	В	E	В	E	В	E	В	E	В	E
80	7.9	3.00	10.7	1.70	12.5	1.00	9.9	2.00	14.2	0.90	17.5	0.60
77	10.2	3.00	12.9	1.70	14.5	1.00	12.6	2.00	16.6	0.90	19.6	0.60
76	11.0	3.00	13.6	1.70	15.2	1.00	13.4	1.85	17.4	0.90	20.3	0.60
75	11.5	3.00	14.3	1.67	15.8	0.96	14.2	1.74	18.1	0.87	21.0	0.57
70	15.2	2.20	17.5	1.44	18.9	0.86	18.2	1.35	21.9	0.80	24.4	0.53
65	18.5	1.75	20.8	1.25	21.9	0.80	21.9	1.10	25.4	0.72 -	27.5	0.49
60	21.7	1.40	23.7	1.10	24.7	0.75	25.5	0.90	28.7	0.64	30.3	0.46
55	24.6	1.10	26.5	0.95	27.2	0.70	28.9	0.73	31.7	0.56	33.0	0.43
50	27.3	0.70	29.0	0.65	29.5	0.60	31.9	0.55	34.4	0.45	35.3	0.40
46	29.3	0.45	30.8	0.45	31.1	0.40	34.1	0.35	36.4	0.30	36.9	0.25
45	29.8	0.40	31.2	0.40	31.5	0.35	34.5	0.30	36.8	0.25		
42	31.2	0.25	32.4	0.25								
a (°)		40 ~ 80			44 ~ 80			44 -	- 80		45 -	- 80

A: BOOM LENGTH

B: WORKING RADIUS (m)

C: BOOM AND JIB LENGTHS

D: JIB OFFSET

E: PERMITTED LOAD

F: BOOM ANGLE

a: BOOM ANGLE RANGE FOR UNLADEN CONDITION

360°:

Outriggers fully extended (6.1m) + Front jack

Over the sides:

Outriggers fully extended (6.1m)

Over the rear:

Outriggers fully extended (6.1 m)

Outriggers middle extended (4.0m)

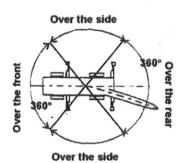
Outriggers middle extended (2.08m)

Over the front:

Outriggers fully extended (6.1m) + Front jack

Outriggers middle extended (4.0m) + Front jack

Working Radius Diagram



- The total rated loads shown are for the case when the outriggers are set horizontally on firm ground. The values are based on the crane strength.
- Total rated loads below bold lines do not exceed 75% of tipping load.
- The weights of the slings and hooks (main winch hook: 280 kg, auxiliary winch hook: 60kg) are included in the total rated loads shown.
- The total rated load is based on the actual working radius including the deflection of the boom.
- The chart below shows the standard number of part lines for each boom length. The load per line should not exceed 3.2t for the main winch and 3.4t for the auxiliary winch.

BOOM LENGTH	10.5m	14.2m	18.0m	21.7m	25.5m	29.2m	33.0m	JIB / SINGLE TOP
NO. OF PART LINES	8	7	7	4	4	4	4	1

- As a rule, free-fall operation should be performed only when lowering the hook alone. If a hoisted load must be lowered by free-fall operation, the load must be kept below 1/5th of the total rated load (the load per line must be 0.7t or less) and sudden braking operations must be avoided.
- The total rated loads for the single top are obtained by subtracting the corresponding values below from the total rated load of the boom and must not exceed 3.4t.

BOOM LENGTH	10.5m	14.2m	18.0m	21.7m	25.5m	29.2m	33.0m
SUBTRACTED LOAD	0kg	100kg	100kg	200kg	200kg	250kg	250kg

TADANO TL-250M-4 HYDRAULIC TRUCK CRANE

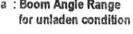
Chart 2: (a)

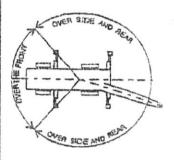
TOTAL RATED LOAD IN KILOGRAMS

THIS DOCUMENT SHOULD BE READ IN CONJUNCTION WITH THE A.M.L.

OUTR				D WITH FR ENDED (O		K DOWN	(360°)
A (m)	OOTIGO) CLICOTO	Section 1 Sec./4 1 8		V Gart 115ha	1101017	ſ
17/11/11	10.5m	14.2m	18.0m	21.7m	25.5m	29.5m	33.0m
B (m)			1010111		2010111	20.01.1	40.0
3.0	25.00	20.00	16.00			<u> </u>	
3.5	23.00	20.00	16.00	12.00			
4.0	20.00	20.00	16.00	12.00	11.50	1	
4.5	17.40	17.20	16.00	12.00	11.50		
5.0	14.00	13.80	13.60	12.00	11.50	9.00	
5.5	11.65	11.45	11.30	11.70	11.50	9.00	7.00
6.0	9.85	9.70	9.60	10.00	10.40	9.00	7.00
6.5	8.45	8.30	8.20	8.60	9.00	9.00	7.00
7.0	7.35	7.20	7.10	7.50	7.85	8.05	7.00
7.5	6.40	6.30	6.20	6.60	6.95	7.15	7.00
8.0	5.65	5.55	5.45	5.85	6.15	6.35	6.50
9.0		4.35	4.25	4.65	4.95	5.10	5.25
10.0		3.40	3.30	3.70	3.95	4.10	4.35
12.0		2.00	1.95	2.30	2.55	2.80	2.90
14.0			1.05	1.40	1.65	1.85	2.00
15.0			0.70	1.05	1.35	1.50	1.65
16.0				0.80	1.05	1.20	1.35
17.0					0.75	0.95	1.10
18.0						0.75	0.90
a (°)	0~80	0~80	22~80	35~80	42~80	48.5~80	54~80

A : Boom Length
B : Working Radius
a : Boom Angle Range





Working Radius Diagram

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- The total rated loads shown are for the case when the outriggers are set horizontally on firm ground. The values are based on the crane strength.
- 2. Total rated loads below bold lines do not exceed 75% of tipping load.
- The weights of the slings and hooks (main winch hook: 280 kg, auxiliary winch hook: 60kg) are included in the total rated loads shown.

 The total rated load is based on the actual working radius including the deflection of the boom.
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BOOM LENGTH	10.5m	14.2m	18.0m	21.7m	25.5m	29.2m	33.0m	JIB / SINGLE TOP
NO. OF PART LINES	8	7	7	4	4	4	4	1

- 6. As a rule, free-fall operation should be performed only when lowering the hook alone. If a hoisted load must be lowered by free-fall operation, the load must be kept below 1/5th of the total rated load (the load per line must be 0.7t or less) and sudden braking operations must be avoided.
- The total rated loads for the single top are obtained by subtracting the corresponding values below from the total rated load of the boom and must not exceed 3.4t.

BOOM LENGTH	10.5m	14.2m	18.0m	21.7m	25.5m	29.2m	33.0m
SUBTRACTED LOAD	0kg	100kg	100kg	200kg	200kg	250kg	250kg

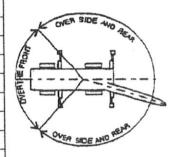
TADANO TL-250M-4 HYDRAULIC TRUCK CRANE Chart 2: (c)

TOTAL RATED LOAD IN KILOGRAMS

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	OL	JTRIGGER	RS MEDIU	M EXTEN	DED (2.08	m)	
	OUTRIG	GERS MIN	IMUM EX	TENDED (OVER TH	E SIDES)	
A (m)	10.5m	14.2m	18.0m	21.7m	25.5m	29.5m	33.0m
B (m)	40.00	0.00	7.50				
3.0	10.00	9.90	7.50				
3.5	7.95	7.75	7.50	6.40			
4.0	6.50	6.25	6.10	6.40	5.50		
4.5	5.45	5.15	5.00	5.30	5.50		
5.0	4.60	4.30	4.20	4.50	4.70	4.10	
5.5	3.90	3.60	3.50	3.85	0.40	4.10	3.70
6.0	3.30	3.05	2.95	3.30	3.50	3.50	3.70
7.0	2.45	2.20	2.10	2.45	2.60	2.70	2.85
8.0	1.80	1.60	1.45	1.80	2.00	2.10	2.20
9.0		1.10	0.90	1.35	1.50	1.60	1.75
10.0				0.85	1.10	1.25	1.35
a (°)	0~80	0~80	22~80	35~80	42~80	48.5~80	54~80

- A: Boom Length B: Working Radius
- a : Boom Angle Range for unladen condition



- The total rated loads shown are for the case when the outriggers are set horizontally on firm ground. The values are based on the crane strength.
- Total rated loads below bold lines do not exceed 75% of tipping load.
- The weights of the slings and hooks (main winch hook: 280 kg, auxiliary winch hook: 60kg) are included in the total rated loads shown.
- The total rated load is based on the actual working radius including the deflection of the boom.
- The chart below shows the standard number of part lines for each boom length. The load per line should not exceed 3.2t for the main winch and 3 4t for the auxiliary winch.

alla 3.41 loi ule auxille	ary wiredr.				1 12 2	1 00 0	00.0	UP COMINI F TOR
BOOM LENGTH	10.5m	14.2m	18.0m	21.7m	25.5m	29.2m	33.0m	JIB / SINGLE TOP
	9	7	7	4	4	4	4	1
NO. OF PART LINES	0	'						

- is a rule, free-fall operation should be performed only when lowering the hook alone. If a hoisted load must be lowered by free-fall operation, the load must be kept below 1/5th of the total rated load (the load per line must be 0.7t or less) and sudden braking operations must be avoided.
- The total rated loads for the single top are obtained by subtracting the corresponding values below from the total rated load of the boom and must not avoged 3 At

a mast not exceed t	U. TL				1		00 0
DOOM LENGTH	10.5m	14.2m	18.0m	21.7m	25.5m	29.2m	33.0m
BOOM LENGTH	10.0111			122	2221	OFAL	9501
SUBTRACTED LOAD	0ka	100kg	100kg	200kg	200kg	Zoukg	250kg
	BOOM LENGTH SUBTRACTED LOAD		BOOM LENGTH 10.5m 14.2m	BOOM LENGTH 10.5m 14.2m 18.0m	BOOM LENGTH 10.5m 14.2m 18.0m 21.7m	BOOM LENGTH 10.5m 14.2m 18.0m 21.7m 25.5m	BOOM LENGTH 10.5m 14.2m 18.0m 21.7m 25.5m 29.2m

TADANO TL-250M-4 HYDRAULIC TRUCK CRANE Chart 2 (b)

TOTAL RATED LOAD IN KILOGRAMS

THIS DOCUMENT SHOULD BE READ IN CONJUNCTION WITH THE A.M.L.

		OUT					XTEND D (OVE			T)				
С	OUTRIGGERS FULLY EXTENDE 33.0m + 8.7m JIB							33.0m + 14.5m JIB						
D	5°		25°		45°		5°		25°		45°			
F	В	E	В	E	В	E	В	E	В	E	В	E		
80	7.9	3.00	10.7	1.70	12.5	1.00	9.9	2.00	14.2	0.90	17.5	0.60		
77	10.2	3.00	12.9	1.70	14.5	1.00	12.6	2.00	16.6	0.90	19.6	0.60		
76	11.0	3.00	13.6	1.70	15.2	1.00	13.4	1.85	17.4	0.90	20.3	0.60		
75	11.7	2.65	14.3	1.67	15.8	0.96	14.2	1.74	18.1	0.87	21.0	0.57		
70	15.0	1.45	17.5	1.15	18.9	0.86	18.0	1.10	21.9	0.80	24.4	0.53		
66	17.5	0.80	19.9	0.65	21.3	0.60	20.8	0.60	24.5	0.45	26.8	0.35		
65	18.1	0.65	20.4	0.55	21.8	0.50	21.4	0.50						
a (°)	64 ~ 80					64 ~ 80 65 ~80								

A: BOOM LENGTH

B: WORKING RADIUS (m)
C: BOOM AND JIB LENGTHS

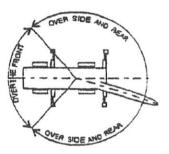
D: JIB OFFSET

E: PERMITTED LOAD

F: BOOM ANGLE

a: BOOM ANGLE RANGE FOR UNLADEN CONDITION

Working Radius Diagram



- The total rated loads shown are for the case when the outriggers are set horizontally on firm ground. The values are based on the crane strength.
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and 3.4t for the auxilia	-	440	40 0	24 7	25.5m	29.2m	33.0m	JIB / SINGLE TOP
BOOM LENGTH	10.5m	14.2m	18.0m	21.7m	25.5m	23.2111	33.0111	JID / SINGLE FOR
NO OF PARTLINES	8	7	7	4	4	4	4	1

- 6. As a rule, free-fall operation should be performed only when lowering the hook alone. If a hoisted load must be lowered by free-fall operation, the load must be kept below 1/5th of the total rated load (the load per line must be 0.7t or less) and sudden braking operations must be avoided.
- 7. The total rated loads for the single top are obtained by subtracting the corresponding values below from the total rated load of the boom and must not exceed 3.4t.

BOOM LENGTH	10.5m	14.2m	18.0m	21.7m .	25.5m	29.2m	33.0m
SUBTRACTED LOAD	0kg	100kg	100kg	200kg	200kg	250kg	250kg